

Appl. No. 10/605,301  
Amdt. dated Aug. 25, 2005  
Reply to Office Action mailed June 7, 2005

**AMENDMENTS TO THE SPECIFICATION**

Please replace paragraph [0019] with the following amended paragraph:

[0019] The present invention is is a filter aid comprised of a cellulosic material and a cationic polymer flocculating agent, and a method of using the same. The filter aid is employed in a conventional filtering system to filter contaminants from metal working fluids used in metal working processes. Unless otherwise noted, all percentages cited herein are percentages by weight of filter aid to metal working fluid.

Please replace paragraph [0022] with the following amended paragraph:

[0022] In addition, as used herein, the term "cationic polymer flocculating agent" is defined to include any cationic amine or imine salt polymer that is useful as a flocculating agent in an oil-in-water emulsion. However cationic polymer flocculating agents such as poly[oxyethylene(dimethylimino)ethylene(dimethylimino)ethylene dichloride  
poly[oxyethylene(dimethylimino)ethylene(dimethylimino)ethylene dichloride,  
polydimethylallyl polydimethylallyl ammonium chloride, and tetraalkyl quaternary ammonium chloride have shown particular effectiveness in the present invention.